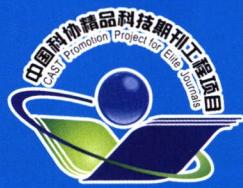


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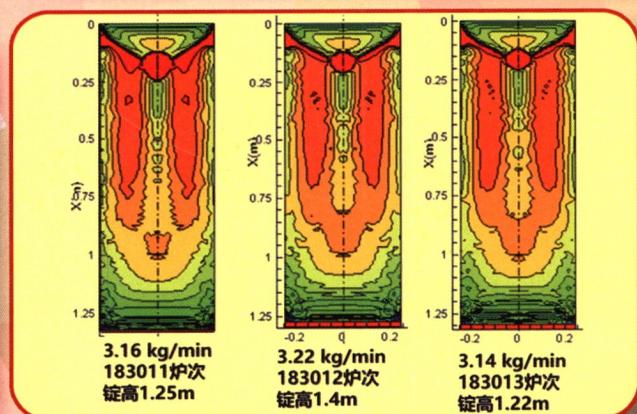
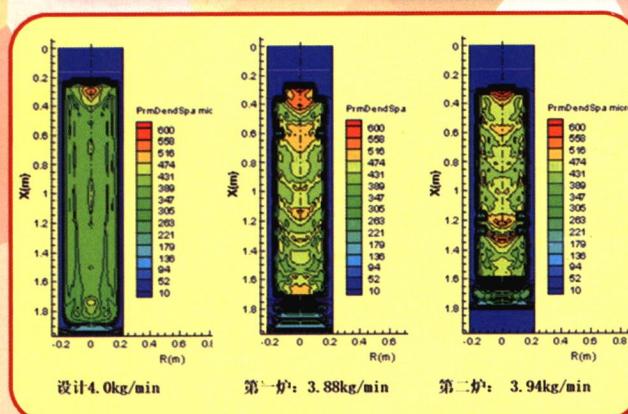
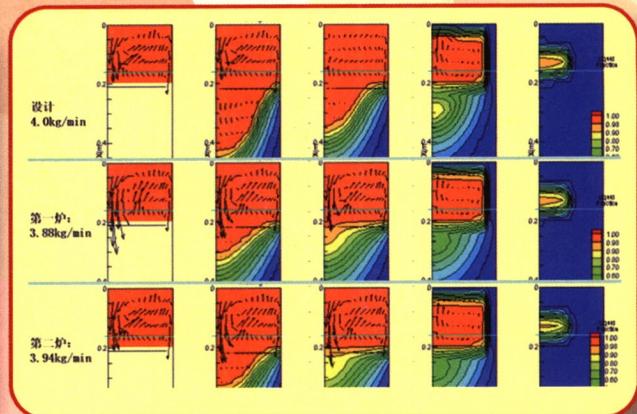
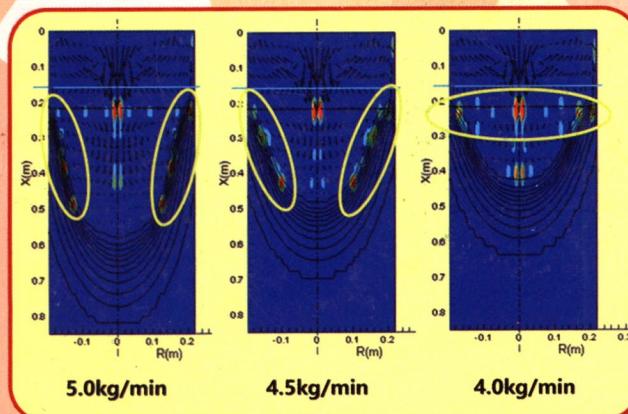
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对电渣重熔/真空自耗生产过程进行模拟计算，可以对钢企现场生产起到很好的指导作用



根据企业业务特点搭建生产大数据平台，  
为生产工艺优化和决策分析提供有力支撑



The screenshot displays the SIMATIC Manager software interface with the following details:

**项目信息**

- 工艺ID: CN-1515-B-425-490
- 订货号: 193057
- 日期: 9/27/2019
- 位置: CN-1515
- 单位: 1
- 备注: CN-1515-B-425-490

**参数设置**

**控制参数**

- 电源电压: 400V AC
- 额定电流: 63.00 amp
- 额定扭矩: 100.0 Nm
- 额定重量: 30.0 Kg

**驱动控制参数**

- 最大转速: 200.0 %
- 制动转矩: 1.0 min
- 刹车时间: 10.0 min

**速度计划**

- 匀速速度: 160.0 mm/min

**报警信息**

- 报警记录: 1
- 报警代码: 490-1

**历史数据**

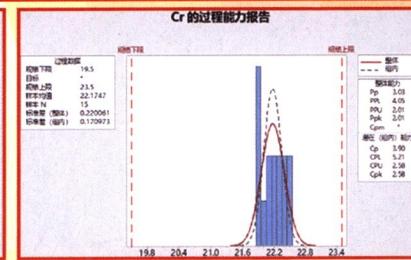
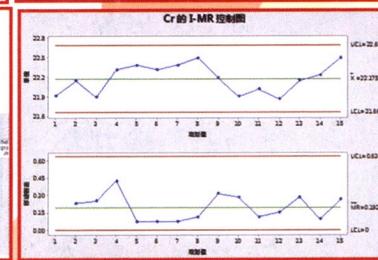
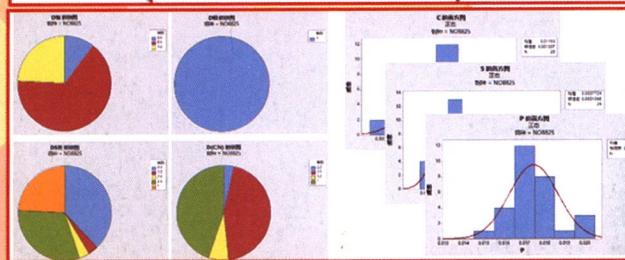
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- 平均速度: 822.2 mm/min
- 平均扭矩: 2416.0 Nm

**设置控制参数**

- 电机轴: 490.00 mm
- 减速机轴: 495.00 mm
- 总轴长: 1300.0 mm
- 电机轴间隙: 405.00 mm
- 减速机轴间隙: 400.00 mm
- 总轴长度: 2480.0 mm
- 轴间距: 7.50 g/mm<sup>2</sup>
- 可接受的轴向误差: 5.0 %

**真空控制参数**

- 抽气速率: 0.0 mbar/min
- 抽气量: 0.0 Kg



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