

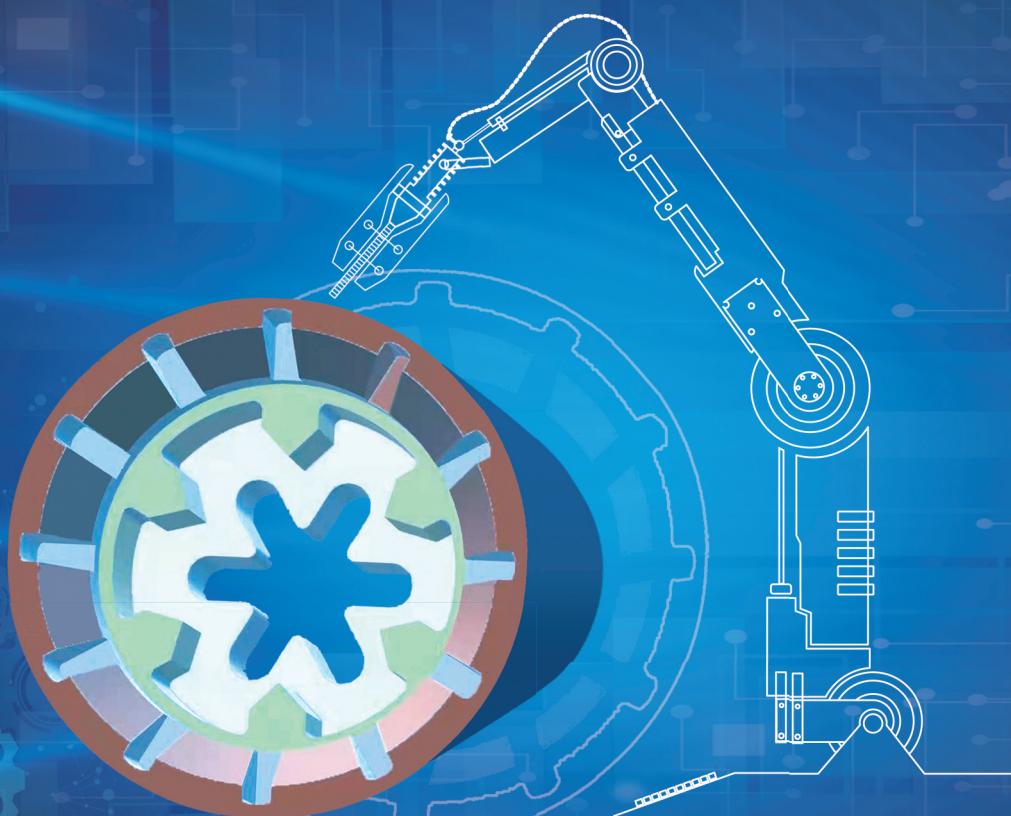
SA、CA、AJ、JST、CSA 收录  
中国科技核心期刊、中文核心期刊  
中国科学引文数据库来源期刊（核心库）

ISSN 1006-2793  
CN 61-1176/V  
CODEN GHJIFL

GUTI HUOJIAN JISHU

# 固体火箭技术

JOURNAL OF SOLID ROCKET TECHNOLOGY



复合固体推进剂直写式 3D 打印工艺及其性能

Direct-writing 3D printing technology and characteristics of composite solid propellant

5

2021

第 44 卷 第 5 期 2021 年 10 月  
Vol.44 No.5 Oct. 2021

ISSN 1006-2793



9 771006 279219

航天动力技术研究院  
中国宇航学会 主办

# 固 体 火 箭 技 术

2021 年 10 月 第 5 期

第 44 卷 总第 206 期

## 目 次

### 新闻热点

轻质化高性能中空压推进系统助力天问一号实现首次火星探测任务 ..... 何壮睿, 卫佳(569)

### 观点述评

航天产品旋压智能制造技术发展设想 ..... 王北平, 韩冬, 李俊峰, 王兆楠, 张岩(571)

### 专题洞察

先进制造技术专题导言 ..... 薛朋飞(573)

### 发动机工程

带药缠绕复合材料壳体张力分析及优化研究 ..... 鲁昊钺, 徐晓卫, 郑庆, 林天一, 王林祥, 江真(574)

### 流体力学

火箭发动机斜切喷管流场与推力特性的数值模拟研究 ..... 金贺龙, 王浩, 江坤(581)

基于混合燃料的旋转爆震发动机燃烧室冷态流场研究 ..... 岳松辰, 王强, 胡晟荣, 马潇(589)

### 药柱完整性

艇载振动载荷下固体发动机装药有限元分析 ..... 曲凯, 李金飞, 陆巍巍, 张旭东(598)

基于 CRKSPH 的炸药巴西压裂仿真研究 ..... 郭支明, 秦栋泽, 贾宪振(607)

### 推进剂 燃料 燃烧

DNTF 与凡士林混合体系相互作用研究 ..... 牛诗尧, 曲文刚, 高红旭, 赵凤起(614)

固体推进剂氧化剂的共晶改性研究进展 ..... 李纲, 王健, 任晓婷, 何金选(622)

变推力发动机用高压强指数 GAP 推进剂的燃烧性能研究 ..... 王惠, 张惠坤, 池铁, 翟峰, 鲍海明(630)

含纳米铝液体燃料的单液滴燃烧特性实验研究 ..... 周帅, 敖文, 高毅, 刘佩进, 吕翔(636)

采用高金属粉丁羟推进剂消氢发动机低压点火燃烧特性研究 ..... 余小波, 王健, 邓康清, 庞爱民, 朱雯娟, 王相宇, 李颖, 向进, 刘学, 王鵠鹏, 杨育文, 刘俊明(643)

### 装药工艺

复合固体推进剂直写式 3D 打印工艺及其性能 ..... 王璐, 赵永超, 苗楠, 张利军, 苗恺, 胡润芝(650)

少铝 HTPC 推进剂药浆流变特性研究 ..... 潘新洲, 李尚文, 姜磊, 李海涛, 宋柳芳, 汪越(656)

数据驱动的装药浇注过程关键参数预测 ..... 徐志刚, 张浩, 韩秀洁, 王志军, 王军义(662)

复合固体推进剂增材制造技术研究进展 ..... 吕硕, 强洪夫, 刘英(670)

### 结构材料 结构力学

基于 Diels-Alder 反应的石墨烯基自修复材料 ..... 阮英波, 张光喜, 卢红斌, 张承双, 马秀萍, 吴凡, 霍炳呈(678)

### 防热材料 绝热材料

两相环境下 EPDM 绝热层多因素耦合烧蚀预估 ..... 王乐, 冯喜平, 陈嘉辉, 卢景旭, 梁群, 侯晓(687)

### 测试 试验 安全性

某型导弹的地面振动条件修正与评估 ..... 龚学兵, 任全彬, 岳晓奎, 陈超倩(696)

### 工程快报

比热比对推进剂标准比冲与发动机真空比冲影响趋势分析 ..... 周伟勇, 张旭荣, 任宁莉, 曹彬彬(707)

# JOURNAL OF SOLID ROCKET TECHNOLOGY

Oct. 2021 No.5

Vol.44 Sum No.206

## CONTENTS

### NEWS & HIGHLIGHTS

Lightweight high-performance medium chamber pressure propulsion system helps Tianwen-1 achieve its first Mars exploration mission ..... HE Zhuangrui, WEI Jia(569)

### VIEWS & COMMENTS

Development of intelligent spinning technology for aerospace products ..... WANG Beiping, HAN Dong, LI Junfeng, WANG Zhaonan, ZHANG Yan(571)

### TOPIC INSIGHTS

Column introductions of advanced manufacturing technology ..... XUE Pengfei(573)

### SOLID ROCKET MOTOR ENGINEERING

Tension analysis and optimum of winding composite cases with grain core mandrel ..... LU Haoyue, XU Xiaowei, ZHENG Qing, LIN Tianyi, WANG Linxiang, JIANG Zhen(574)

### FLUID DYNAMICS

Numerical simulation on the flow field and thrust characteristics of scarfed nozzle of rocket motor ..... JIN Helong, WANG Hao, JIANG Kun(581)

Research on cold flow field of the combustor of rotating detonation engine based on blended fuels ..... YUE Songchen, WANG Qiang, HU Shengrong, MA Xiao(589)

### STRUCTURAL INTEGRITY

Finite element analysis of solid rocket motor charge under vibration loading from submarine ..... QU Kai, LI Jinfei, LU Weiwei, ZHANG Xudong(598)

Simulation of the brazilian splitting behavior of explosives based on CRKSPH ..... GUO Zhiming, QIN Dongze, JIA Xianzhen(607)

### PROPELLANT, FUEL AND COMBUSTION

Interactions between DNTF and vaseline mixed system ..... NIU Shiyao, QU Wengang, GAO Hongxu, ZHAO Fengqi(614)

Research progress of co-crystal modification of solid propellant oxidants ..... LI Gang, WANG Jian, REN Xiaoting, HE Jinxuan(622)

Combustion performance of GAP propellant in variable thrust motor ..... WANG Hui, ZHANG Huikun, CHI Tie, ZHAI Feng, BAO Haiming(630)

Experimental study on combustion characteristics of liquid fuel droplet with nano-Al ..... ZHOU Shuai, AO Wen, GAO Yi, LIU Peijin, LYU Xiang(636)

Study on the ignition and combustion characteristic of hydrogen-eliminated motor with high metal powder content HTPB propellant ..... YU Xiaobo, WANG Jian, DENG Kangqing, PANG Aimin, ZHU Wenjuan, WANG Xiangyu, LI Ying, XIANG Jin, LIU Xue, WANG Kunpeng, YANG Yuwen, LIU Junming(643)

### PROPELLANT LOADING PROCESSES AND SERVICES

Direct-writing 3D printing technology and characteristics of composite solid propellant ..... WANG Lu, ZHAO Yongchao, MIAO Nan, ZHANG Lijun, MIAO Kai, HU Runzhi(650)

Study on rheological behavior of low aluminum HTPE propellant slurry ..... PAN Xinzhou, LI Shangwen, JIANG Lei, LI Haitao, SONG Liufang, WANG Yue(656)

Data-driven modeling for key parameter prediction in the casting process of charging ..... XU Zhigang, ZHANG Hao, HAN Xuijie, WANG Zhijun, WANG Junyi(662)

Advances in additive manufacturing technology of composite solid propellant ..... LYU Shuo, QIANG Hongfu, LIU Ying(670)

### STRUCTURAL MATERIALS AND MECHANICS

Self-healing graphene-based composites via Diels-Alder chemistry ..... RUAN Yingbo, ZHANG Guangxi, LU Hongbin, ZHANG Chengshuang, MA Xiuping, WU Fan, HUO Bingcheng(678)

### THERMAL PROTECTIVE AND INSULATING MATERIALS

Multi-factor coupled ablation prediction of EPDM insulator in two-phase flow environment ..... WANG Le, FENG Xiping, CHEN Jiahui, LU Jingxu, LIANG Qun, HOU Xiao(687)

### MEASURING, TESTING AND SAFETY EVALUATION

Revision and evaluation on the ground vibration conditions of a missile ..... GONG Xuebing, REN Quanbin, YUE Xiaokui, CHEN Chaoqian(696)

### ENGINEERING NOTE

Analysis of the influence tendency of specific heat ratio on the standard specific impulse of propellant and the vacuum specific impulse of SRM ..... ZHOU Weiyong, ZHANG Xurong, REN Ningli, CAO Binbin(707)