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# JIANGSU SHIP

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..... **JIANG Feichao, WANG Zhengang, ZHANG Chunlin, LU Fei, CHENG Shuming(1)**

To centrally recycle and treat the solid-liquid two-phase flow waste containing rust and paint chips generated when high-pressure water jets clean the surface of ships and reduce the pollution of direct discharge to the ecological environment, the process flow of ship high-pressure water descaling vacuum recovery system is established according to the working principle of the vacuum system. Through the calculation of the main design parameters of the vacuum system, the selection of the vacuum pump, the function and structure of the vacuum box, etc., the design of the special solid-liquid flow vacuum recovery device for the ship's high-pressure water rust removal operation is completed. The results show that the main technical parameters (effective pumping speed and vacuum degree, etc.) of the integrated device for vacuum recovery and separation and slag discharge of high-pressure water descaling waste meet the requirements of generating the necessary vacuum adsorption force and recovery efficiency. The vacuum box has enough buffer and storage space and has the functions of solid-liquid separation and convenient slag discharge, which meets the requirements of solid-liquid flow recovery in ship high-pressure water rust removal operations.

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According to the feedback from the operation of a 50,000 t semi-submersible carrier for many years, combined with the requirements of new regulations and new specifications, it is optimized and upgraded in terms of line type, subdivision layout, superstructure layout, and environmental protection emissions, which greatly improve its safety, comfort, and environmental protection. The optimization scheme has certain reference significance for the research and development and design of the same type of ships.

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Aiming at the problem that the unreasonable design of the ventilation system of the engine room will affect the normal operation of the equipment and the normal work of the personnel in the engine room, an 80 000-ton semi-submersible ship is taken as the research object. The three-dimensional model of the engine room is established by Airpak software. The simulation results of the temperature field and velocity field of the engine room under three tuyere heights are analyzed and compared, and the influence of different tuyere heights on the operation of equipment and personnel in the engine room is studied. The simulation results show that when the height of the tuyere is 6.5 m, the speed and temperature distribution in the engine room is reasonable, the equipment in the engine room can run stably, and the personnel work normally without obvious discomfort.

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