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本期推荐：本期向读者推荐的是由宁波方正汽车零部件有限公司杨国平带来的《电钻手柄滑块上做斜顶机构注射模设计》，该文结合电钻手柄塑件的结构特点，设计了一副三板注射模用于该塑件的注射成型。模具模腔布局一模一腔，分3次开模，模具中为满足塑件充填饱满性要求，使用2个点浇口对模腔进行浇注，保证了塑件的成型品质。为解决塑件托台外壁和内壁上附加特征脱模困难问题，设计了一种复合斜滑块二次抽芯机构用于托台内壁的成型和斜向抽芯脱模，该机构中，通过斜滑块的第一次抽芯完成托台内壁大部分特征的斜向抽芯脱模，通过在斜滑块内设置的两个斜顶机构和两根斜顶杆，完成托台内壁两个深槽倒扣的斜向上的二次侧抽芯脱模。使用了两个定模先抽芯机构用于托台外壁两个斜向沉台孔的先抽芯脱模，使用了一个T型导轨滑块机构用于手柄侧端口的侧抽芯脱模，复位使用底端设置预顶弹簧的形式能有效防止复位杆的磨损。模具结构简单实用，机构设计合理，有一定的设计参考价值。