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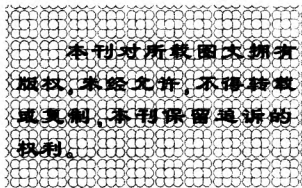
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Abstract: The traditional design and layout of the additive injection process in refinery is introduced, the problems existing in the traditional injection process are pointed out, such as difficult adjustment of location and fire spacing, hidden security risks, negative effect on clean production, large labor intensity and great injection loss. The design ideas of using skid mount process to combine the injection tank, metering pump, and meter into a whole package is proposed.

Key words: refinery, storage and transportation system, additive, injection, skid mount, design.

3 Practice and Enlightenment of Overhaul Construction of Bottom Replacement of Semi Underground Buried Tank. Li Xiaoyue.

Abstract: The organization procedures, practical methods of the construction of bottom replacement of semi underground buried tank and problems needing attention are introduced, providing experience for similar construction.

Key words: semi underground, buried tank, bottom replacement, construction, experience, introduction.

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6 Design of LNG filling station measurement system based on high precision weighing sensor. Yan Delin

Abstract: There are three sections needing precision measurements in the operation of LNG filling station, which are purchase measurement, storage measurement and filling measurement. Due to the limitation of measurement technique, there still remain some problems in these sections. Offsite Loadometer is used in the purchase section, so there are blind spots. In storage measurement, there is only pressure differential type liquid level meter available, whose accuracy is only suitable for safety monitoring, so it can not meet the requirements of measurement management and ex -

K7mm] ists some fuzzy points. Although mass flowmeter is applied in the filling measurement, there are pain points owing to its complex technology, high cost and big cold energy loss. By using high precision weighing sensor, this program aims to build a weighing system of LNG tank and complete the measurements in LNG purchase, storage and filling sections. The system consists of sensors and signal transmission and management software, its accuracy can reach 0.1% or even higher. This system is all-in-one solution which can achieve all measurements in LNG purchase, storage and filling section.

Key words: high precision weighing sensor LNG filling station measurement

9 Determination of Main Process Equipment Capacity of Conventional CNG Refueling Station. Shi Danyang, Li Jianhua, Huang Biao, Ma Yue, Zhang Hexin, Zhao Yongjun.

Abstract: Combining the actual situation of equipments in some gas stations in Henan province, the capacity matching situation of main equipments and existing problems in conventional CNG refueling station with a common design capacity of 20 000 m³/d are analyzed. According to the project construction and operation experience, combined with the theoretical calculation, the matching principle, methods and suggestions for the determination of main equipments in conventional CNG refueling station are proposed to provide a reference for related gas refueling stations to determine the matching capacity of equipments.

Key words: CNG refueling station, main equipment, capacity, matching, determination, discussion.

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14 The Current Situation and Development Trend of Oil and Gas Pipeline Cleaning Technology at Home and Abroad. Ma Zhiyu, Cai Liang, Duan Qiusheng, Ma Weiping.

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tic pipe cleaning technology.

Key words: oil and gas pipeline, pipe cleaning technology, pipeline pig, introduction.

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20 Analysis on Key Points of Lightning Protection of Waterborne Gas Station. Liu Dongdong, Wu Bin.

Abstract: The configuration, development status and existing problems of waterborne gas station are introduced briefly. It is pointed out that the static electricity generates mainly in oil pipelines, storage tank area and refueling area, and the protection measures of lightning protection, anti-static for waterborne gas station are put forward, which can provide guarantee for safe operation of waterborne gas station.

Key words: waterborne gas station, lightning protection, anti-static, measures.

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25 Analysis on Application of Ground Tank Transfer in Management of Retail Loss. Zhang Hai.

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Key words: gas station, loss, management, ground tank transfer, analysis.

28 Misunderstandings of Oil Product Quality Management and Countermeasures. Zhan Jun.

Abstract: The misunderstanding on the quality changes during the storage of blended oil of same product from different manufacturers or different batches, the hazard of water in tank bottom, the resin content variation, and the containers and apparatus cleaning, etc., existing in oil quality management are introduced. The countermeasures is proposed to carry out comparison test between quality inspection labs and internal validation, regular comparison using retained samples and blind samples, repeated comparison test, strengthen technical training of testing personnel, en-

sure the test environment and equipment up to standards, and carry out traceability and strict approval for inspection report.

Key words: oil product, quality management, misunderstanding, countermeasure.

SAFETY MANAGEMENT

30 Problems in Oil and Gas Pipeline Safety Management and Improvement Measures. Yan Wenrui.

Abstract: Based on a brief introduction of current status of the oil and gas pipelines in China, the current problems existing in oil and gas pipeline safety management are pointed out, such as the imperfect laws and regulations, unclear organization function of safety management, lack of a complete supervision system and technology, imperfect mechanism of enterprise HSE management and emergency coordination, weak consciousness of the pipeline safety. The measures of improving pipeline safety management are put forward: one is to perfect the relevant laws and regulations and enhance operability; the second is to strengthen the linkage mechanism of the government and enterprises; the third is to establish a unified regulatory coordination mechanism and implement regulatory responsibility; the fourth is to promote advanced management system, strengthen the pipeline integrity management, and establish HSE management and emergency coordination mechanism; the fifth is to improve the professional quality of personnel and enhance public safety awareness.

Key words: oil and gas pipeline, safety, problem,

improvement, measures.

33 Key Content of Safety Management in Gas Station. Jiang Wei.

Abstract: Combining with the practical work, the key positions, key links and key points of safety management in gas station which should be focused on are summarized. The common problems of oil products in gas station prone to occur at the key positions, key links and key points and the solving measures are introduced, providing a reference for the safe operation of the gas station.

Key words: gas station, safety work, key content, introduction.

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35 Investigation on Marketing Factors of Premium Gasoline in Beijing, Shenyang and Chengdu. Zhang Lei, Zhao Chunhong, Wang Mengqian.

Abstract: The marketing factors of premium gasoline in Beijing, Shenyang, and Chengdu were investigated. The basic definition, positioning, and investigation target of premium gasoline are presented, and the questionnaire content and investigation method are introduced. The investigation results are obtained about the four aspects of customer group characteristics, customer marketing preference, price acceptance, and specific oil survey, and the suggestions for premium gasoline marketing and pricing are proposed to provide the reference for the relevant enterprises to carry out premium gasoline marketing.

Key words: Beijing, Shenyang, Chengdu, premium gasoline, marketing, investigation, research.



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