

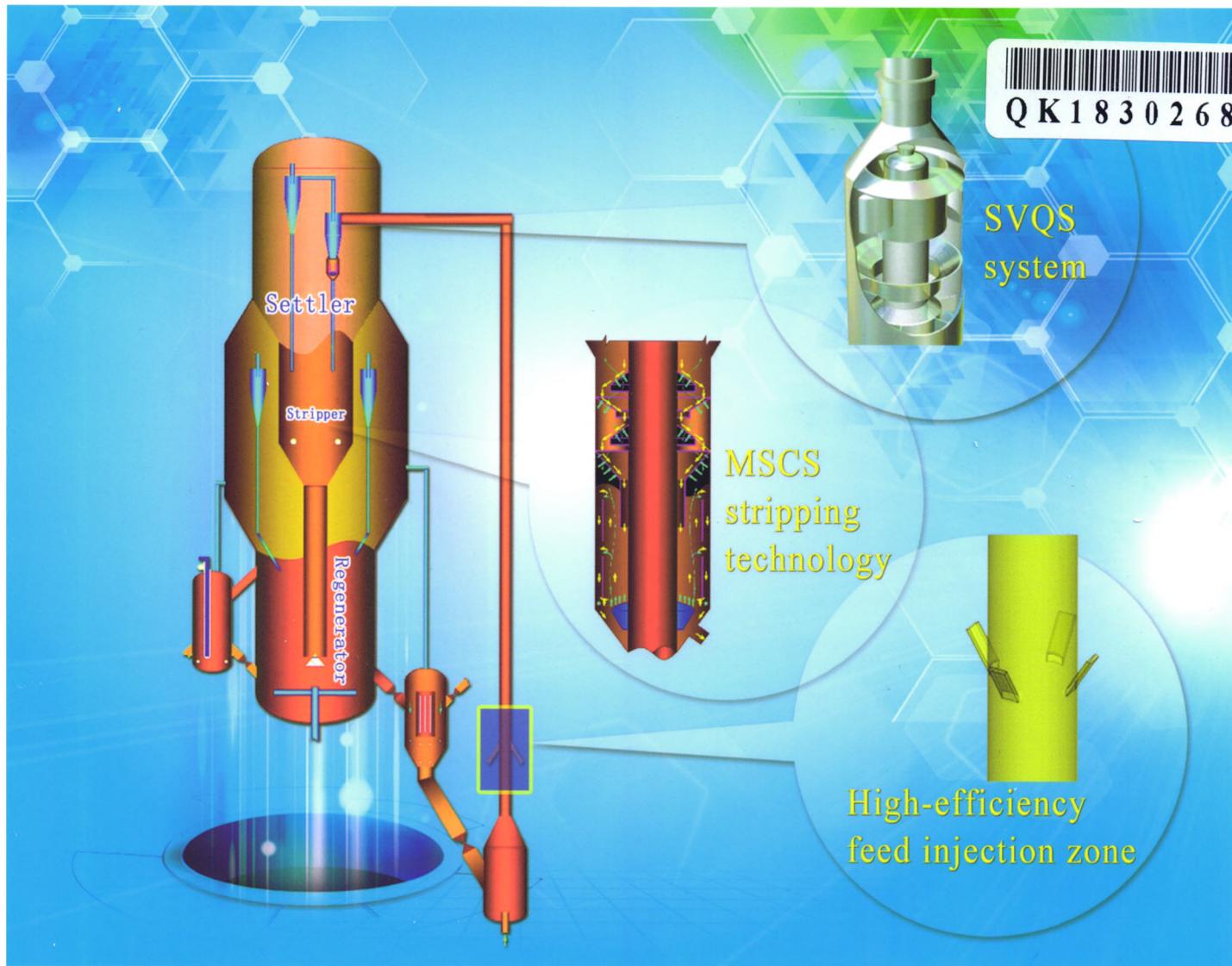


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ACTA PETROLEI SINICA
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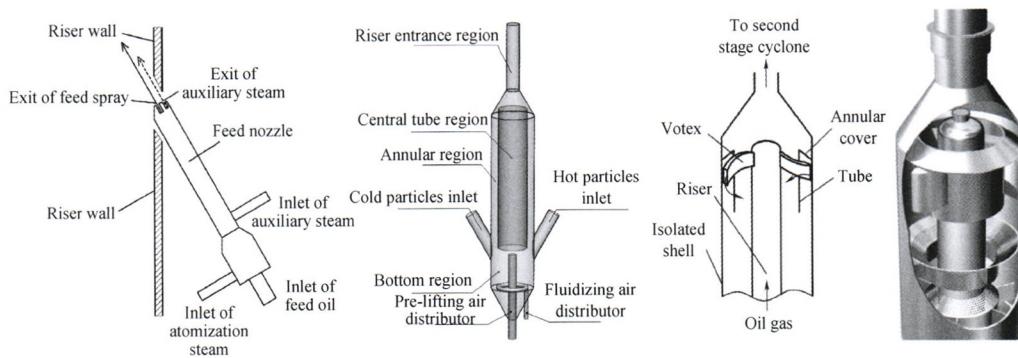
Special Review

Acta Petrolei Sinica (Petroleum Processing Section), 2018, 34(3): 0441-0454 doi: 10.3969/j.issn.1001-8719.2018.03.001

Advances in Key Equipment Technologies of Reaction System in RFCC Unit

LU Chunxi FAN Yiping LIU Mengxi YAO Xiuying

A new technical idea with the multi-zone cascade controlled and intensified RFCC is proposed process. Its results from the commercial performance test show that the yield of light oil is effectively increased, the yields of off-gas and coke and CO₂ emissions are decreased, thus improving the economic benefit of refinery.



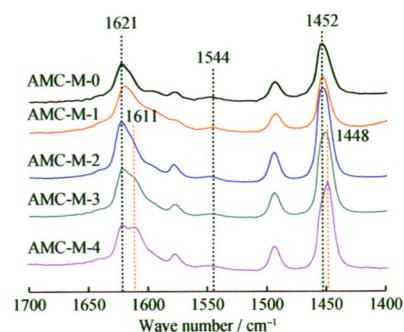
Research Articles

Acta Petrolei Sinica (Petroleum Processing Section), 2018, 34(3): 0455-0464 doi: 10.3969/j.issn.1001-8719.2018.03.002

Investigation of the Effect of Metal-Modification on the Cracking Performance of Active Mesoporous Material

ZHENG Jinyu LUO Yibin YU Hui WANG Jinshan LIU Yuwei
WANG Chengqiang

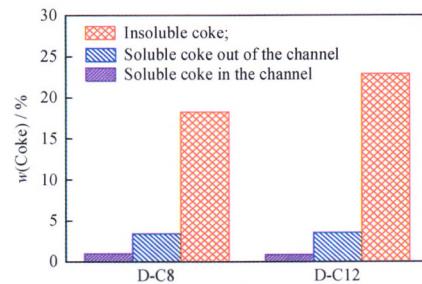
An active mesoporous material referred to as AMC was prepared by gelling, aging and metal-modification process. The types and the content as well as the strength of acid centers can be successfully adjusted by the formation of new bonding structures through the introduction of metal element, which favours the pre-cracking of heavy oil and the increase of cracking activities.



Catalytic Properties and Reaction Behaviors of ZSM-5 Catalysts in Different MTP Reaction-Regeneration Cycles

WANG Lin MENG Jiahui JIAO Hongqiao LIAO Zuwei YONG Xiaojing YANG Yongrong JIN Zhengwei LIU Dianhua LIANG Bin

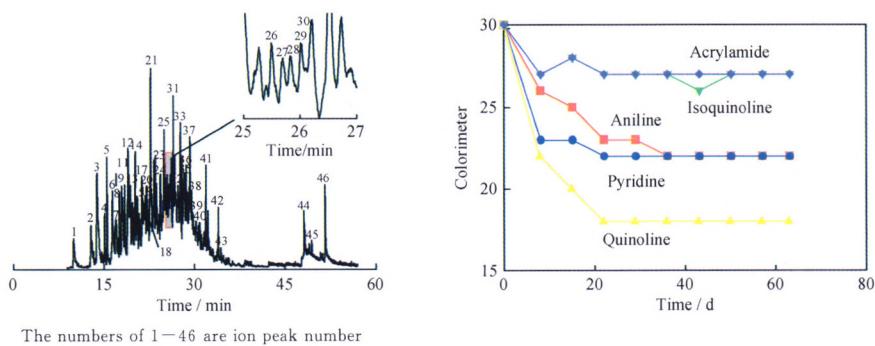
Coking of the catalysts is mainly composed of insoluble coke, which can undergo dehydrogenation, cyclization, and finally become heavy condensed aromatic hydrocarbons and even graphitized carbon as the increasing of the reaction-regeneration cycle, resulting in a gradual increase of insoluble coke.



Residual Nitrides in Low Pressure Hydrogenation Aviation Kerosene and Their Effects on Chroma

HOU Ke SHEN Benxian SUN Hui ZHAO Jigang

The main nitrogen compounds in residual nitrogen concentrates of low pressure hydrogenation aviation kerosene (LPHJF) are quinoline, pyridine, aniline, isoquinoline and amide, and their influence on the chroma of aviation kerosene is decreasing along the above order. The clay supplemental refining can effectively remove the residual nitrides to ensure the color of aviation kerosene products.

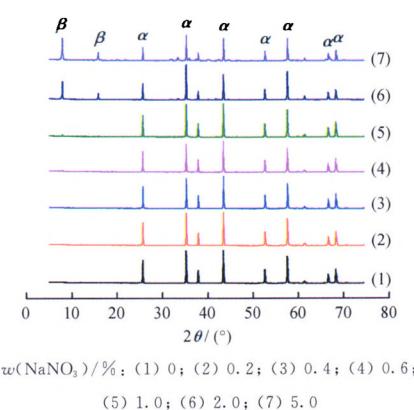


The numbers of 1–46 are ion peak number

Effects of Sodium Content on the Properties of Laminated α -Al₂O₃ Platelets

MIAO Zhuang SHI Jiangong HAO Jianwei ZHENG Jianpo

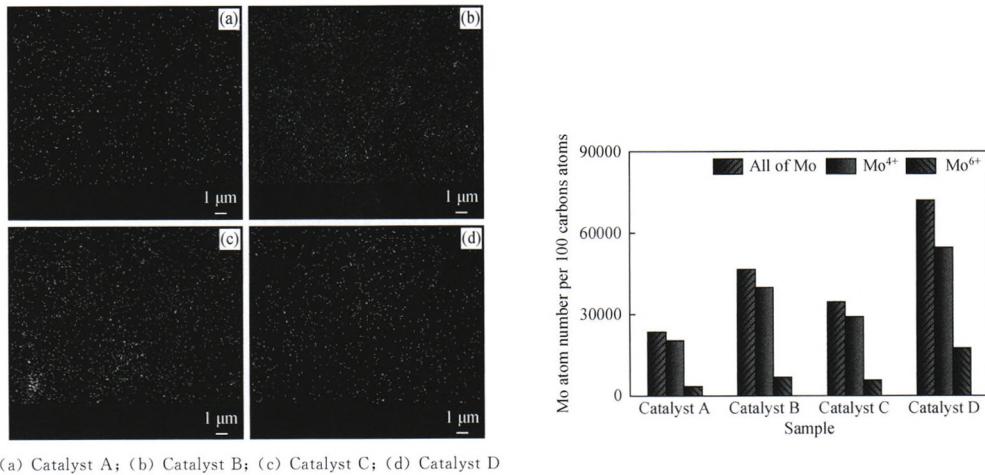
α -Al₂O₃ platelets were prepared via the solid-state reactions and the effects of the additive amount of NaNO₃ on the property of platelets were investigated. XRD patterns exhibits that there is β -Al₂O₃ appeared in platelets. And with the increasing of additive content of NaNO₃, the amount of β -Al₂O₃ becomes higher.



Application of Coal Supported Fe/Mo Catalysts in Coal/Oil Co-Processing

DENG Wenan QIN Yong YANG Tengfei LIU Zechao MENG Huanshuang LI Chuan

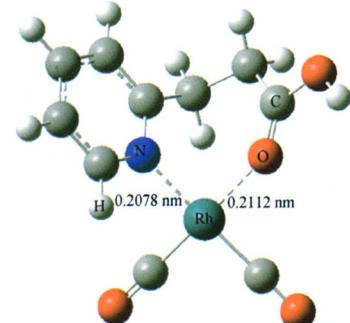
A kind of lignite was chosen as support to prepare coal supported Fe/Mo catalysts. The activity of catalysts was evaluated in an autoclave. The influences of the addition of Fe component and the impregnation sequence of Fe/Mo components on the catalytic performance were investigated.



Molecular Design of Chelating Rhodium Complex Catalyst Based on $[\text{Rh}(\text{CO})_2\text{I}_2]^-$

JI Wenxin WANG Dianjun CHU Xiuxiu

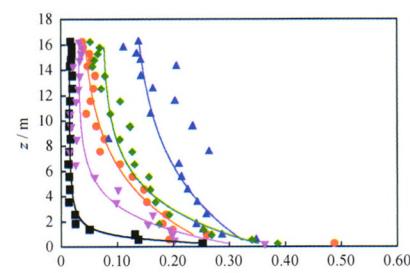
A series of Rh(I) cationic catalysts carbonylation with similar asymmetric bidentate complexes for methanol are designed. The N, O and Rh atoms of asymmetric coordination structure have more activity and stability in methanol carbonylation. Calculation results show that $[\text{o-Py-C}_2\text{H}_4\text{COOH-Rh}(\text{CO})_2]^+$ is more active (the CH_3I addition activation barriers: 93.5 kJ/mol) than $[\text{Rh}(\text{CO})_2\text{I}_2]^-$ produced by Monsanto.



Axial Distribution of Gas-Solid Two Phases in an 18 m High-Density Circulating Fluidized Bed Riser Reactor

SU Xin WANG Chengxiu LAN Xingying GAO Jinsen

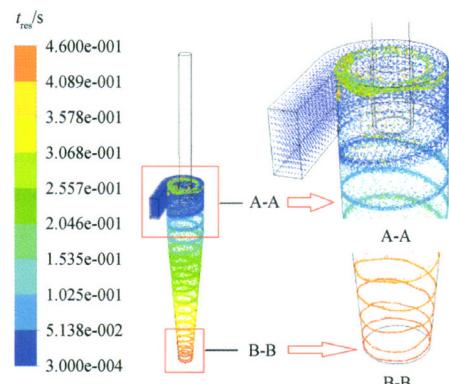
Axial distribution of solids holdup was studied in the circulating fluidized bed riser with 18 m height. The high-density operation has been achieved and the axial distribution presents an exponential type characteristic. In addition the operating conditions also have effect on the axial distribution of solids holdup.



Simulation Analysis of Particle Concentration of Cyclone Separator Using the DPM Model

GAO Zhuwei WANG Juan WANG Jiangyun FENG Liupei MAO Yu WEI Yaodong

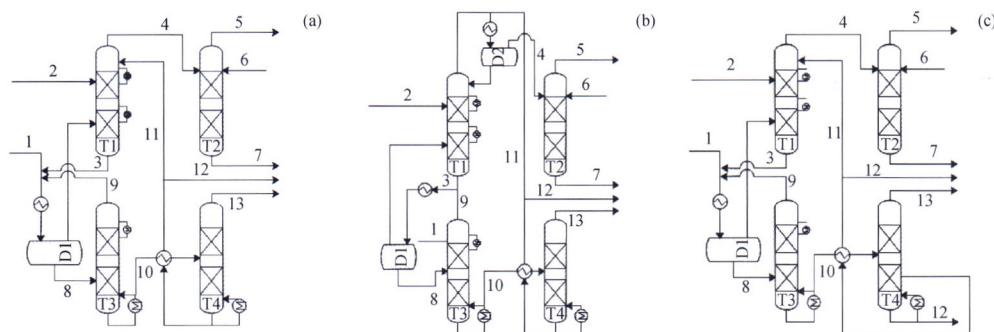
The concentration of particles in the wall were distributed in a spiral gray band, and the width and pitch of the gray bands were different. There was top ash ring under the roof of annular space, where a lot of particles gathered. The top ash ring had a certain periodicity shedding phenomenon. The performance would not only cause the escape of particles and reduce the separation efficiency of cyclone, but also cause erosion wear of the wall.



Comparison and Analysis of the Improved Absorption-Stabilization System in Catalytic Cracking Process

ZHANG Jidong MENG Shuo ZHANG Haibin LU Di

Both advantages and disadvantages of different absorption-stabilization system in catalytic cracking process are discussed according to the product yield and system energy consumption by process simulation technology, which provides reference and inspiration for process improvement.

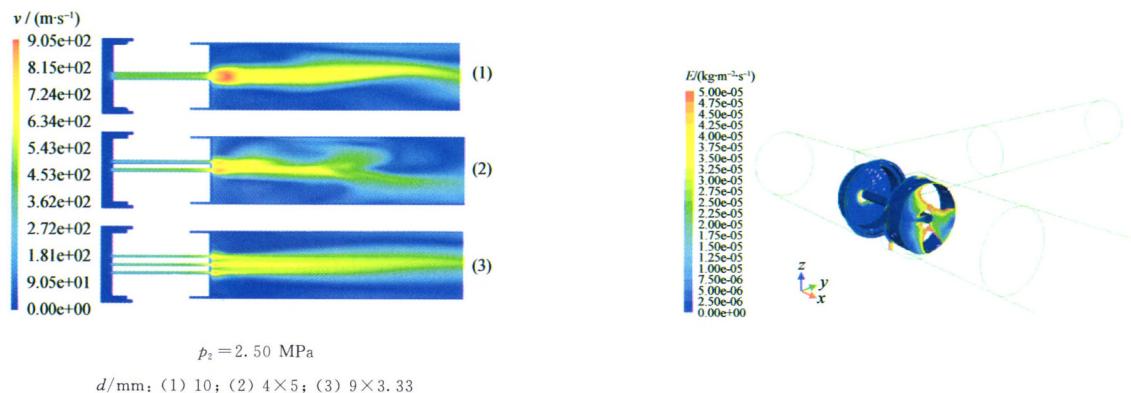


(a) Conventional process; (b) Rich gas directly into the desorption tower process; (c) Stabilizer side-cut naphtha as supplementary absorbent process

Multi-Hole Throttling Effect and the Erosion Characteristics of the High Pressure Natural Gas

WANG Jiangyun PENG Xianqiang LIU Lingli LI Yaqin WANG Juan

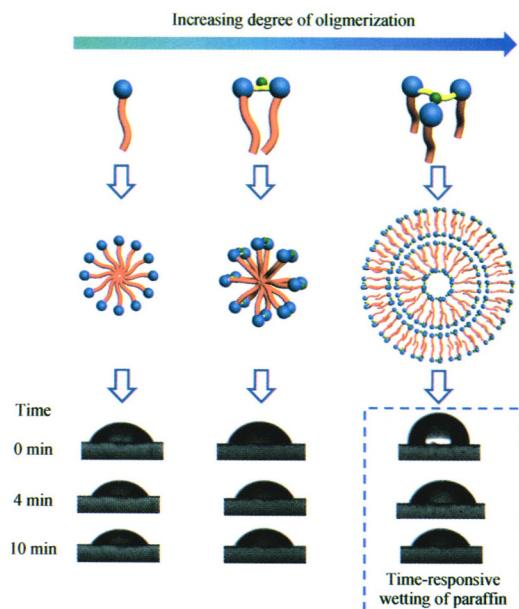
The maximum jet velocity of multi-hole throttle choke is significantly lower than that of the single hole when high pressure natural gas flows through the single hole and multi-hole throttle choke. At the same time, the multi-hole uniform jet can reduce the vortex entrainment and the wall erosion damage, making it easier to mix the cold core and achieve stable pressure recovery at the role of the multi-jet mixing effect.



Effect of Degree of Oligomerization on Aggregation Behavior, Oil-Water Interfacial Properties and Wettability of Oligomeric Cationic Quaternary Ammonium Surfactant

HOU Yanbo QIAO Fulin JIANG Jianlin QIN Bing

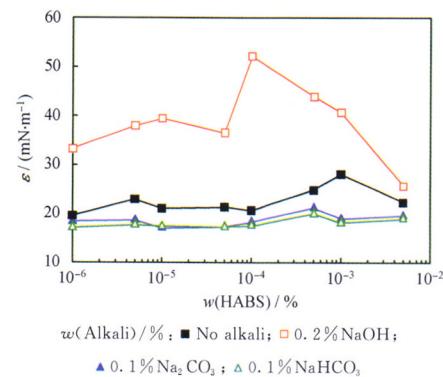
With increasing the degree of oligomerization, the surface activity and aggregation ability of the cationic quaternary ammonium surfactant are enhanced, showing higher efficiency of lowering oil/water interfacial tension and wetting of paraffin. Meanwhile, the wetting is time-responsive for the trimeric cationic quaternary ammonium surfactant with claw-like molecular configuration in aggregates.



Effect of Mixing Inorganic Alkalies and Heavy Alkylbenzene Sulfonate Solutions on the Dilational Rheological Properties of Daqing Crude Oil

WU Xiaolin CHU Yanping ZHOU He LUO Qing HOU Zhaowei
ZHANG Lei ZHANG Lu

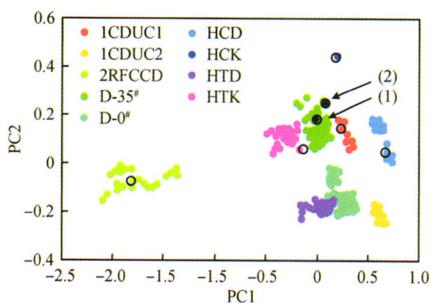
Strong alkali reacts with the petroleum acids of Daqing crude oil, thus the strength of mixed interfacial film is gradually increasing with the increase of alkali concentration, benefiting for the formation of crude oil emulsion. On the other hand, weak base destroy the structure of HABS film, which results in the decrease of modulus.



General Oil Blending Model Based on Pattern Recognition and Spectra Projection

WANG Ying DU Zhongyuan LI Zefei

We propose a novel oil blending model based on the linear correlation between product oil score and components scores in feature space. Kernel density estimation method is used to formulate a constraint region in the product oil samples. This model is still suitable when blend components vary.



PC1—The first principal components;

PC2—The second principal components;

● Projection of the components and blended product oils spectra;

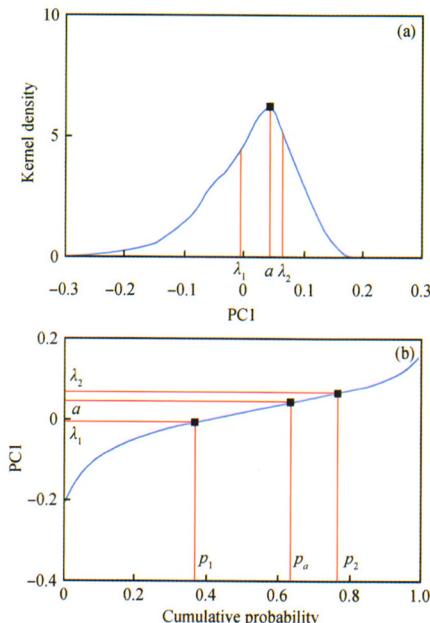
● Projection of blended spectra;

(1) Projection of blended product oil spectrum and blended spectrum with $\varphi(1CDUC1)=25\%$, $\varphi(2RFCDD)=10\%$, $\varphi(HTK)=20\%$,

$\varphi(HCD)=15\%$, $\varphi(HCK)=30\%$;

(2) Projection of blended product oil spectrum and blended spectrum with $\varphi(1CDUC1)=25\%$, $\varphi(2RFCDD)=5\%$, $\varphi(HTK)=15\%$,

$\varphi(HCD)=10\%$, $\varphi(HCK)=45\%$



(a) Kernel density function; (b) Inverse cumulative probability function;

a—Point corresponding to the maximum of kernel density function;

λ_1 , λ_2 —Lower and upper limits of constraint interval;

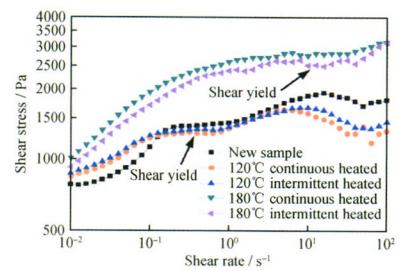
p_a , p_1 , p_2 —Probability corresponding to a , λ_1 , λ_2 ;

the difference between p_1 and p_2 is β

Effects of Continuous and Intermittent Heat Treatment on Rheological Behaviors of Lithium Complex Grease

PAN Jiabao QIAN Ming ZHOU Bin TANG Lingfeng CAO Shuai

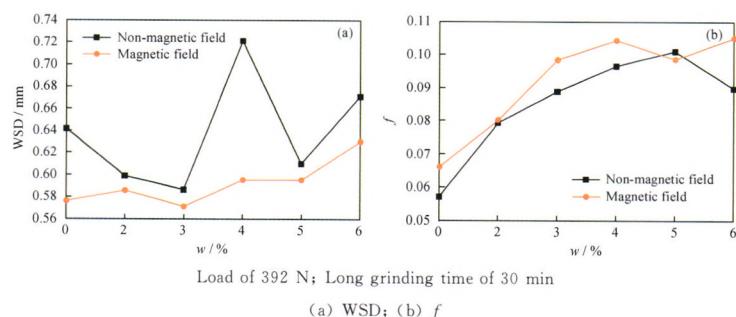
The heated grease sample displays the physical disentanglement variation of grease fiber at 120°C, while the thickener of lubricating grease is oxidized at 180°C. The crack of soap fiber is displayed in the microstructure results and the oxidative product is detected by using FTIR.



Effect of Electromagnetic Field on Tribological and Self Repairing Performances of Lubricating Oils Containing SiO₂/SnO₂ Composite Nanoparticles

FANG Jianhua JIANG Zeqi ZHENG Zhe DING Jianhua JIANG Zichao

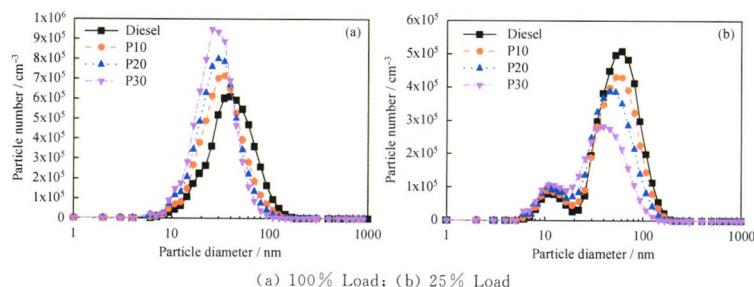
Tribological properties and self repairing performances of lubricating oils containing SiO₂/SnO₂ composite nanoparticles in magnetic and non-magnetic field were evaluated. The results indicate that the anti-wear, friction-reducing and self repairing performances under magnetic field are more excellent than that in non-magnetic field.



Effect of PODE-Diesel Blend Fueled on Combustion and Emission Characteristics of a Common-Rail Diesel Engine

YAO Xiaohua SUN Ping LIU Junheng JI Qian WANG Yumei YANG Chen

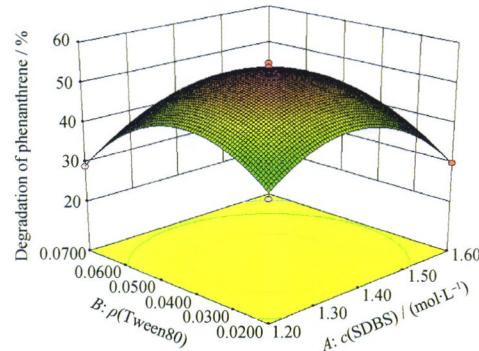
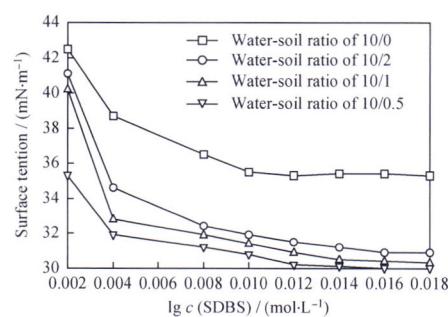
PODE/diesel blended fuel was prepared with the volume fractions of 10%, 20% and 30% in PODE of blend fuels. The effect of PODE addition ratio on combustion and emission characteristics was investigated on a common rail diesel engine. Compared with diesel fuel, at rated speed of 100% load, the peak concentration of particulate matter number was increased. When engine operation at rated speed with 25% load, the peak concentration values of nuclear mode particles number are increased; while the peak concentration value of accumulation mode particles are reduced.



Enhancing Microorganism Remediation of Phenanthrene in Water-Soil System by Mixed Surfactants

SHANG Qiongqiong ZHANG Xiuxia LI Zhenwei ZHANG Bofan XIONG Xin

The ratios of mixed surfactants are different in different water-soil systems, which are related to the soil adsorption of different surfactants. When the water-soil ratio is 10/1 (mL/g), the optimum mass ratio of sodium dodecyl benzene sulfonate (SDBS) to Tween80 is 9.76/1.

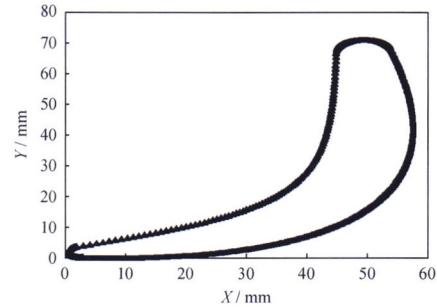


Research Notes

A New Method for the Guide Vanes Design in Double-Cone Liquid-Liquid Cyclone

HE Limin TIAN Yangyang LUO Xiaoming

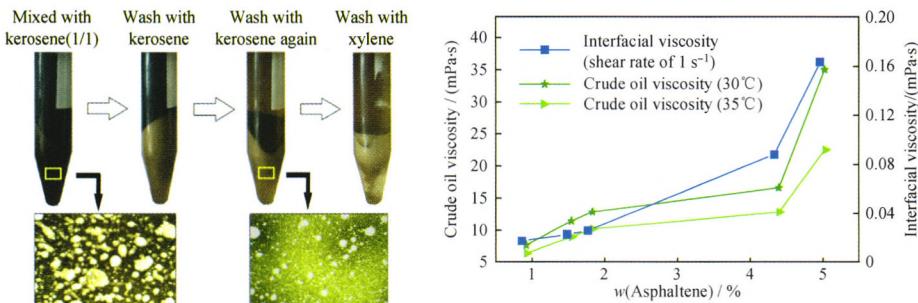
A new parametric design method of guide vanes based on aerodynamic airfoil is raised. The results show that the new method has a good ability of shape-control, and it's easy to quickly modify design parameters and to regenerate vanes. And it can control and accelerate the fluid well, which is beneficial to liquid-liquid separation.



Relationship Between the Stability of Changqing Water in Oil Emulsions and Asphaltene Content

ZHAO Yilu KANG Wanli YIN Xia GENG Jie TANG Xuechen YANG Lihua YUAN Huiying

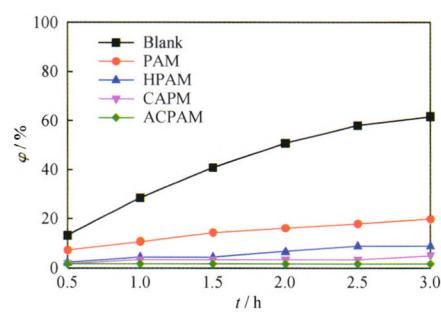
Asphaltene acts as a stabilizing agent in light oil emulsions, while resins do not work. With the increasing of asphaltene content, the interfacial film gets stronger, the oil becomes more viscous. As a result, the emulsion becomes stabler.



Effects of Amphoteric Surfactant/Polymer on Water Separation Rate and Viscosity-Reducing Rate of Heavy Oil-in-Water Emulsion

SUN Nana JIANG Huayi XIE Yapeng ZHANG Lanxin HUANG Na JIN Kaibin

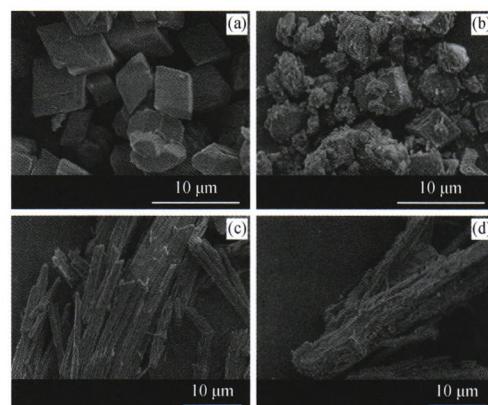
Along with the addition of three kinds of polyacrylamide molecules, the water separation rate decreases obviously. It is because the interfacial film viscoelasticity of emulsion can be enhanced by adsorbing polymer molecules on the oil/water interface.



Synthesis and Properties of AMPS/HEMA/AA Terpolymer Inhibitor

YU Rong ZHOU Xintong MA Zhixiang SU Lingli ZHANG Tong LI Zhonghua

Synthesis of terpolymers has been carried out by aqueous solution polymerization method using AMPS, HEMA and AA as monomers. The change of calcium ion and sulfate ion concentration before and after experiment was determined by static method. The monomers of the synthetic copolymer are phosphorus-free, nitrogen-free, and the terpolymer shows excellent scale inhibition performance.

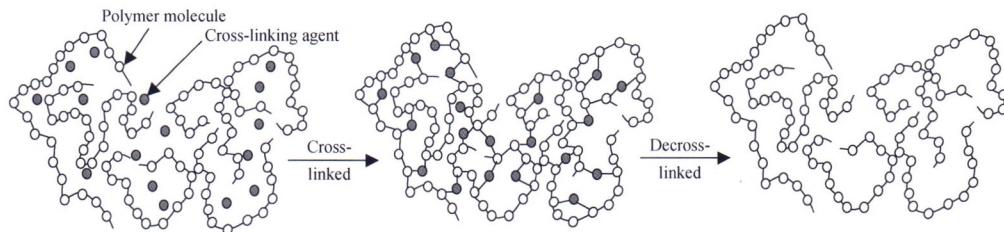


(a) CaCO_3 , without addition of the copolymer; (b) CaCO_3 , addition of the copolymer;
(c) CaSO_4 , without addition of the copolymer; (d) CaSO_4 , addition of the copolymer

Effects of Surfactant and Alkali on the Gelation Performance of Cr³⁺ With HPAM and Its Action Mechanism

LIU Jinxiang LU Xiangguo ZHANG Yunbao CAO Weijia XIE Kun PAN He ZHAO Jinyi LI Guoqiao

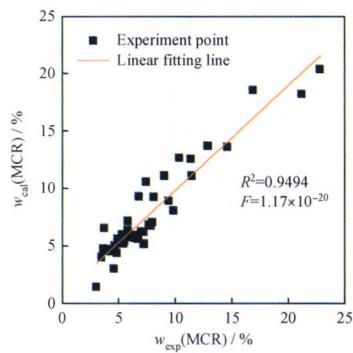
It is good to add Cr³⁺ in the polymer solution. The condensation among the molecules of polymer and cross-linking agents can occur. Thus raising the viscosity which has good profile control effect. However, after the gelling Cr³⁺ polymer gel encountered the ASP ternary slug, the alkali in the ternary slug rapidly increases the pH of the solution. At high pH the decross-linking reaction of Cr³⁺ polymer gel happens, thus the viscosity of the Cr³⁺ polymer gel sharply decreases and the profile control effect becomes worse significantly. Therefore, the profile control slug of three compound combination flooding needs to be alkali-resistant.



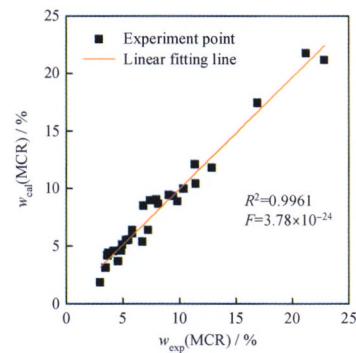
Quantitative Correlation Analysis of the Residual Oil's Carbon Residue Value

LIU Ling WANG Wei TIAN Songbai SHI Rong DONG Kai

The paper sets up two kinds of quantitative relationship between elemental content or four components (SARA) content and the carbon residue value by using multiple regressions. Both of them consider more factors that affect the carbon residue value. The application scope is much wider than the previous ones, and it well presents the contribution of each component to the carbon residue.



The correlation between the calculated $w(MCR)$ by elemental content and the experimental $w(MCR)$

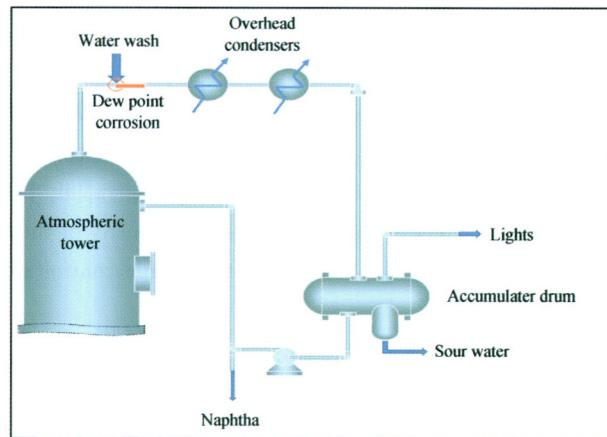


The correlation between the calculated $w(MCR)$ by SARA content and the experimental $w(MCR)$

Aspen Plus Predict Water Dew Point and pH Value of the Overhead Condensing System of Crude Atmospheric Distillation Unit

WANG Haibo LI Yun OUYANG Wenbin
CHENG Guangxu ZHANG Yaoheng LI Xinyun

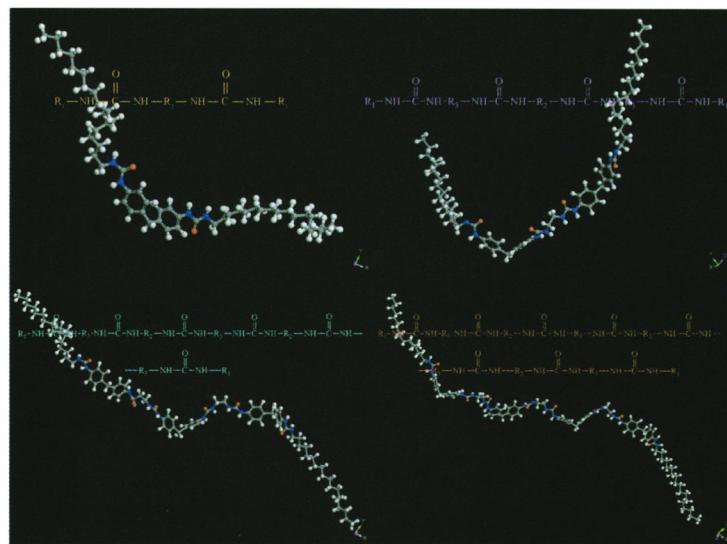
The atmospheric tower overhead vapor is cooled by a series of overhead condensers to keep its final temperature. The primary corrosion in the overhead system is usually caused by HCl in water dew point, which particularly results in severe attack local environments at low pH value of 1.



Effect of Ureido Amount on the Properties of Polyurea Grease

ZHOU Yunfan SUN Hongwei LIU Xinyang HE Yifeng ZHENG Hui

4,4'-Diphenylmethane diisocyanate, octadecylamine, ethylenediamine were employed to the preparation of diurea, four urea, six urea and eight urea greases. The measurements reveal that with the number of urea groups increasing, the dropping point, shear stability, colloid stability and extreme pressure property improve while the thickening ability decreases.



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