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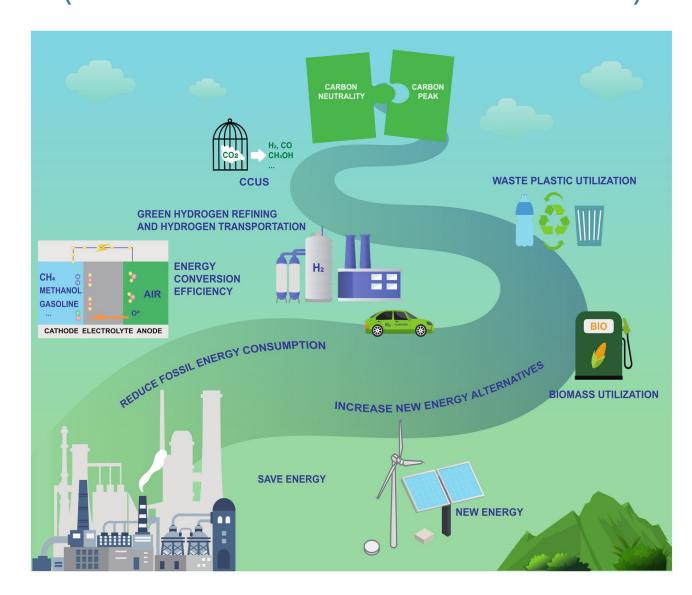
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石油学报(石油加工)

ACTA PETROLEI SINICA

(PETROLEUM PROCESSING SECTION)



主办:中国石油学会

承办: 中石化石油化工科学研究院有限公司

2024



石 油 学 报

(石油加工)

第40卷 第1期 2024年1月

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ACTA PETROLEI SINICA

(PETROLEUM PROCESSING SECTION)

Vol. 40 No. 1 Jan. 2024

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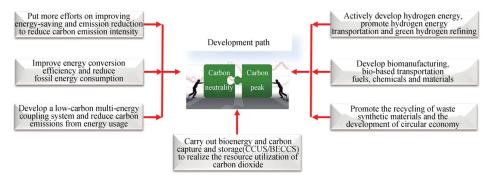
Special Review

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0001-0011 doi: 10.3969/j. issn. 1001-8719. 2024. 01.001

The Path and Supporting Technology of Carbon Peak and Carbon Neutrality in China's Refining and Chemical Industry

WEI Zhiqiang CAO Jianjun SUN Lili CAO Xianghong

The goal of achieving carbon peak and carbon neutrality ("dual carbon") and seven major paths are proposed, as well as the main supporting technologies that need to be developed and promoted. According to the research, the following suggestions are put forward: (1) to develop differentiated carbon reduction policies based on the development stage of China's refining and chemical industry; (2) to formulate supporting policies to promote low-carbon technology transformation in existing refining and chemical enterprises; (3) to encourage the refining and chemical industry to develop and utilize the agricultural and forestry waste and waste synthetic materials; (4) to support the research of the coupling of energy systems and small nuclear reactor in refining and chemical enterprises, formulate coupling regulations and standards and promote the construction of demonstration projects; (5) to support the refining and chemical industry to introduce advanced key technologies such as industrial fuel cells to accelerate the improvement of fossil energy conversion efficiency.



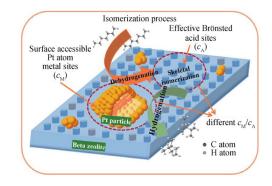
Catalytic Materials and Catalysts

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0012-0022 doi: 10.3969/j. issn. 1001-8719. 2024. 01. 002

Influence of Pt Metal Center/Acid Center Concentration Ratio on Hydroisomerization Performance Over Pt/Beta Zeolite

GUO Kai MA Aizeng LUO Yibin WANG Zijian XING Enhui LI Jinzhi LI Dadong

Various catalysts were prepared, including Beta zeolite loaded with different contents of Pt. The surface accessible Pt and effective acid amounts were tested to obtain surface accessible a series of metal/acid site concentration ratios ($c_{\rm M}/c_{\rm A}$). The *n*-heptane isomerization activity, isomer selectivity and yield are closely related to the $c_{\rm M}/c_{\rm A}$.



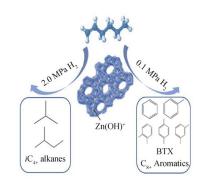
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Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0023-0036 doi: 10.3969/j. issn. 1001-8719. 2024. 01.003

Effect of Zeolite Crystal Size on the Catalytic Performance of Zn/ZSM-5 Zeolite for Olefin Conversion

YU Mengnan PAN Tao JU Ya'na ZHANG Ran WU Pei WU Zhijie

Zn/ZSM-5 zeolite with the smallest crystal size (100—200 nm) has the lowest B/L acid amount ratio at 0.15 and the highest fraction of medium-strong acid sites at 29.6%, which is conductive to the selective conversion of 1-hexene into *iso*-alkanes and aromatics at the hydrogen pressure of 2.0 MPa and 0.1 MPa, respectively.

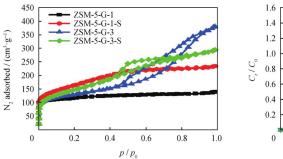


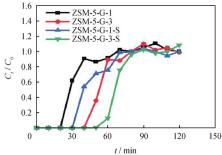
Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0037-0045 doi: 10.3969/j. issn. 1001-8719. 2024. 01.004

Effect of Pore Structure of Alkali Modified ZSM-5 Zeolite on Its VOCs Adsorption Performance

NIU Cheng ZHAO Yang QIAN Cheng LOU Yue JIANG Hao AN Yang SHEN Benxian SUN Hui

The ZSM-5 zeolite separately modified using NaOH and TPAH with the concentration of 0.2 mol/L exhibits largely increased adsorption sites and mesopore characteristics, which contributes to its improved adsorption performance for volatile organic compounds (VOCs).



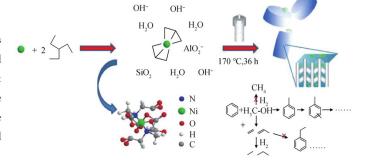


Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0046-0057 doi: 10.3969/j. issn. 1001-8719. 2024. 01.005

Effect of In-Situ Synthesis of Ni@B-ZSM-5 by Nitrilotriacetic Acid Coordination Assistance on Alkylation of Benzene With Methanol

CAI Run DAI Xiaoping WANG Qi FENG Bo CAO Yihua HUO Meng HUANG Xingliang

 Na_3 NTA was used as chelating agent for in-situ synthesis of Ni@B-ZSM-5 under alkaline conditions. The as-resulted catalyst exhibits uniform distribution of Ni and B, abundant weak acid and suitable hydrogenation capability in the alkylation of benzene and methanol, with the benzene conversion of 46.4%, total selectivity for toluene and xylene of 95.9%, and excellent stability.

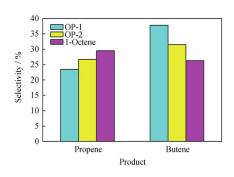


Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0058-0064 doi: 10.3969/j. issn. 1001-8719. 2024. 01.006

Characterization of Molecular Structure of Butene Oligomerization Products and Its Effect on Catalytic Cracking to Produce Propene

LI Fuchao WEI Xiaoli WEN Langyou YUAN Qimin

The effects of molecular structure of oligomerization products (denoted as OP-1 and OP-2) and 1-octene on β -scission modes and propene yield were studied. The results show that OP-1, which contains relatively high proportion of trimethylpentene, especially 2, 4, 4-trimethylpentene, cracks mainly by A-mode scission (3° \rightarrow 3°) to form *iso*-butene, while the less branched octene isomers, such as dimethylhexene, methylheptene and 1-octene, prefer to react via modes B_1 (2° \rightarrow 3°), B_2 (3° \rightarrow 2°), C (2° \rightarrow 2°) and D_2 (2° \rightarrow 1°) to increase the selectivity of propene.

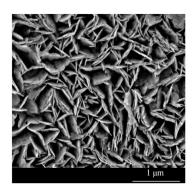


Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0065-0074 doi: 10.3969/j. issn. 1001-8719. 2024. 01.007

Synthesis and Catalytic Performance of High-Silicon MCM-22 Zeolite

TONG Weiyi LIU Chuang ZHANG Junling HOU Min

Hexamethylene imine (HMI) and N,N,N-trimethyl-1-ammonium adamantine (TMAdaOH) as composite organic structure directing agents can effectively improve the crystallinity and purity of high-silicon MCM-22, and promote the entry of more silicon atoms into the MWW framework. The MCM-22 zeolite (S80) synthesized from the feeding with a SiO_2/Al_2O_3 molar ratio of 80 boasts superior catalytic performance in heavy aromatics upgrading.

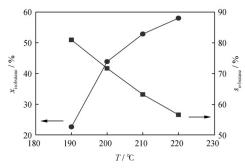


Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0075-0082 doi: 10.3969/j. issn. 1001-8719. 2024. 01.008

Influences of Calcination Temperature on Pt-SO₄²⁻ /ZrO₂-Al₂O₃ Catalysts and Their Catalytic Performance for Isobutane Isomerization

ZHONG Xinpeng YU Zhongwei LIU Hongquan CHEN Yonghao HUANG Yukai XIN Mudi

The catalytic performance of Pt-SO $_1^{2-}$ /ZrO $_2$ -Al $_2$ O $_3$ catalysts for isobutane isomerization at different calcination temperatures was studied. PSZA720 calcined at 720 °C has the best isobutane conversion and n-butane selectivity. At the reaction temperature of 200 °C, reaction pressure of 1.8 MPa, mass space velocity of 2.0 h $^{-1}$ for isobutane and hydrogen/isobutane molar ratio of 0.1, the isobutane conversion and n-butane selectivity on PSZA720 catalyst can reach 43.9% and 71.7%, respectively.



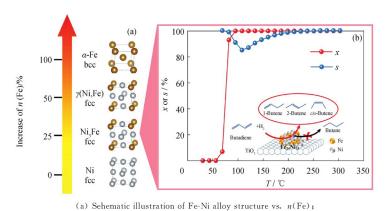
Reaction conditions: p=1.8 MPa; MHSV=2 h⁻¹; $n(H_2)/n(Isobutane)=0.1$

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0083-0092 doi: 10.3969/j. issn. 1001-8719. 2024. 01.009

Synthesis and Catalytic Activity of Supported Fe-Ni Nano-Alloys for Butadiene Selective Hydrogenation

YAN Yongqing WANG Zhao LIU Siming LIAN Tian WANG Weihao JIN Shunjing CHEN Lihua SU Baolian

This work explores the metallic phase transformation in supported bimetal Fe-Ni by controlling Fe/Ni molar ratio for selective butadiene hydrogenation. Among them, Ni-rich Ni $_3$ Fe phase (Fe $_{25}$ Ni $_{75}$ /TiO $_2$ -R) shows excellent hydrogenation activity and butene selectivity due to the dilution of active Ni sites by inactive Fe atoms.



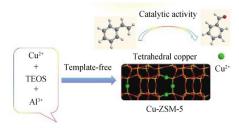
(b) 1,3-Butadiene conversion (x) and butenes selectivity (s) vs. temperature (T) Conditions; m(Catalyst) = 100 mg; n(Propylene) / n(1,3-Butadiene) = 100; t = 4.5 h

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0093-0102 doi: 10.3969/j. issn. 1001-8719. 2024. 01. 010

Preparation of Cu-ZSM-5 Zeolite Without Organic Template for the Selectively Catalytic Oxidation of Styrene

LIU Xianfeng ZHANG Chenfang ZHANG Fang ZHANG Dongping KONG Yan

Tetrahedral Cu incorporated ZSM-5 (Cu-ZSM-5) was prepared by a low-cost and green method without any organic template or high temperature calcination, and performed high and stable catalytic activity for the oxidation of styrene to benzaldehyde owing to the tetrahedral coordination copper atom as catalytic active site. Without the need of any organic template or high temperature calcination, the preparation cost of Cu-ZSM-5 greatly decreases.



TEOS—Tetraethyl orthosilicate

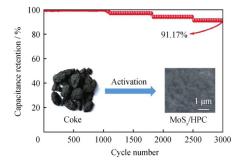
Resource Recycling

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0103-0114 doi: 10.3969/j. issn. 1001-8719. 2024. 01. 011

Upcycling of Solid Products From Slurry-Bed Hydrocracking Into Supercapacitor Electrode

YUE Yiqun ZHANG Lihua LI Zhuo GAO Ruitong CHEN Zhaojun DU Hui

The solid products of residue slurry-phase hydrocracking were upcycled to fabricate the molybdenum sulfide/hierarchical porous carbon composite for a stable supercapacitor electrode. The specific capacitance of the optimized products is 176. 1 F/g at the current density of 1 A/g, and the capacitance retention rate can reach 91.17% after 3000 cycles.



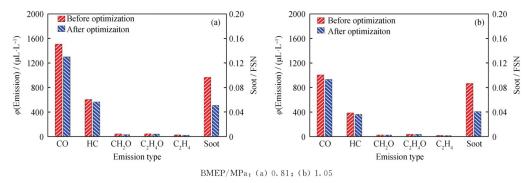
Petroleum Products and Chemical Additives

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0115-0125 doi: 10.3969/j. issn. 1001-8719. 2024. 01.012

Effect of Pilot Injection Parameters on Combustion and Emission Characteristics of Ethanol/Diesel Dual-Fuel Engine

CHEN Qingtao LIU Junheng SUN Ping JI Qian QU Lei

The effects of pilot injection parameters on the combustion process and emission characteristics of ethanol/diesel dual-fuel engine were studied. The results show that the CO, Soot and HC emissions of the engine after optimization of diesel pilot injection parameters are lower than those of the engine under initial conditions, and the unregulated emissions are reduced. When brake mean effective pressure (BMEP) is 0.81 MPa and 1.05 MPa, formaldehyde emissions are reduced by 28.91% and 4.17%, accetaldehyde emissions are reduced by 7.62% and 6.61%, and ethylene emissions are reduced by 18.79% and 10.34%, respectively.



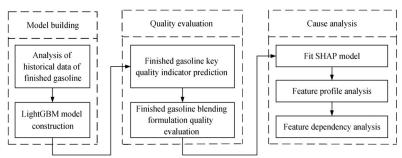
Conditions of before optimization; Pilot injection quantity=4.0 mg/cyc; Pilot injection timing=19° CA BTDC; Main injection timing=5° CA BTDC Conditions of after optimization; Pilot injection quantity=3.0 mg/cyc; Pilot injection timing=19° CA BTDC; Main injection timing=11° CA BTDC

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0126-0136 doi: 10.3969/j.issn. 1001-8719. 2024. 01. 013

Predictive Evaluation and Cause Analysis of Finished Gasoline Blending Formulation Quality by Interpretable Machine Learning

LI Wei ZHENG Mingjie LI Yajie LIANG Chenglong

A predictive model for blending formula quality evaluation is proposed based on combining the LightGBM with SHAP interpretable machine learning. This model can meet the need of ex-ante evaluation and formula correction in the finished gasoline tank blending process, due to its methodology of quality prediction and cause analysis for blending formulas.

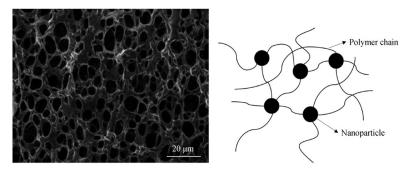


Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0137-0145 doi: 10.3969/j. issn. 1001-8719. 2024. 01.014

Rheological Properties of PAM-AMPS /Fe₃O₄ Nano Drag Reducing Agent With Salt Tolerance

QIN Wenlong LI Lu LI Guoqing LI Hanxi QIN Guowei

The salt-tolerant polymer grafted nanocomposite PAM-AMPS/Fe₃O₄ was synthesized by introducing the temperature and salt-tolerant groups of 2-acrylamide-2-methylpropane sulfonic acid (AMPS). The synthesized product has the drag reduction function of polymer and the enhanced temperature resistance and heat transfer function of nanoparticles. Moreover, the suitable concentration of drag reducer and the salinity range of brine were determined, providing an important reference for achieving high-efficiency drag reduction in brine environment.

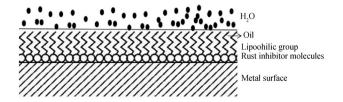


Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0146-0154 doi: 10.3969/j. issn. 1001-8719. 2024. 01.015

Synthesis and Anti-Rust Performance of Methyl Oleate Succinic Acid, Methyl Oleate Methyl Succinate and Methyl Oleate Dimethyl Succinate

ZHANG Yi LIN Jianmin XIA Xin LI Yan

The novel rust inhibitors methyl oleate succinic anhydride (ASA), methyl oleate succinic acid (MSA), methyl oleate monomethyl succinate (MMS), methyl oleate dimethyl succinate (MDS) are synthesized by methyl oleate and maleic anhydride. The polar groups in the rust inhibitor molecules can chemically adsorb on the metal surface and form an adsorption film, while the non-polar long carbon chain is dissolved in the oil to form an anti-rust film, thereby preventing the corrosive medium from coming into contact with the metal.



Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0155-0162 doi: 10.3969/j. issn. 1001-8719. 2024. 01.016

Synthesis of Poly (Tung Oil-Methyl Methacrylate) Multifunctional Lubricant Additive

DING Liqin ZHANG Yanping LIU Sifan SU Biyun LIANG Shengrong

Poly (tung oil-methyl methacrylate) (PTOM) copolymer was synthesized using azodiisobutyronitrile (AIBN) as an initiator by Schlenk technique. The copolymer had a yield of 44.99% and weight average relative molecular mass of 28289 at the ratio of monomer m(TO): m(MMA) of 1.5:8.5, the AIBN dosage of 1.0% (mass fraction) and 80 °C for 6 h. The synthesized copolymer can be used as a multifunctional lubricant additive with good solidification point depression ability, improved viscosity index and anti-wear performance.

Tung oil (TO)

$$w(AIBN)=1.0\%$$
 $w(TO):m(MMA)=1.5:8.5, T=80^{\circ}C, t=6h$

PTOM copolymer

Viscosity index improver

Anti-wear additive

MMA—Methyl methacrylate; AIBN—Azobisisobutyronitrile; PTOM—Poly (tung oil-methyl methacrylate)

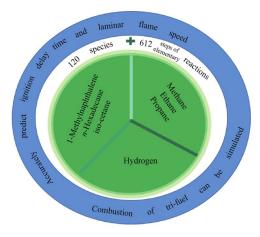
Kinetics & Reactors

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0163-0174 doi: 10.3969/j.issn. 1001-8719. 2024. 01.017

Construction of Chemical Kinetic Mechanism of Diesel/Natural Gas/Hydrogen Tri-Fuel

ZHANG Wei MAO Shidi CHEN Zhaohui LI Zehong PANG Chenchen ZHANG Xiangyu

To investigate the combustion nature of diesel, natural gas, and hydrogen and enrich their combustion theories, a diesel/natural gas/hydrogen tri-fuel mechanism containing 120 species and 612 steps of elementary reactions was constructed. Then the mechanism was optimized using the ignition delay time sensitivity analysis, and the accuracy of the mechanism was verified by a large amount of experimental data.

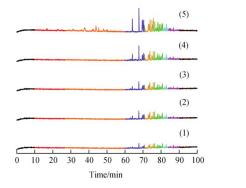


Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0175-0182 doi: 10.3969/j. issn. 1001-8719. 2024. 01.018

Lumped Kinetic Model and Application of Diesel Hydrodenitrogenation

HUANG Zhen JU Xueyan DING Shi NIE Hong XI Yuanbing

Identification and quantification of nitrogen compounds in the feedstocks and their hydrodenitrogenated products were conducted using GC-NCD and a five-lumped Langmuir-Hinshelwood kinetic model including the influence of hydrogen sulfide (H₂S), basic nitrogen (BN) and non-basic nitrogen (NBN) was established.



```
— Aniline — Indole — MC — DMC — TMC — TEMC — PMC
```

MC—Methyl-carbazole; DMC—Dimethyl-carbazolel;

TMC—Trimethyl-carbazole; TEMC—Tetramethyl-carbazole;

PMC—Pentamethyl-carbazole

- (1) Product at LHSV=4 h^{-1} ; (2) Product at LHSV=6 h^{-1} ;
- (3) Product at LHSV=9 $h^{-1}\, \mbox{;}$ (4) Product at LHSV=12 $h^{-1}\, \mbox{;}$
- (5) Feedstock

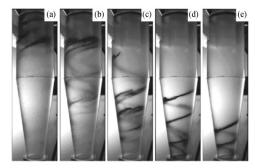
Reaction conditions: T = 350 °C; p = 6.4 MPa; $V(H_2)/V(Oil) = 300$

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0183-0192 doi: 10.3969/j.issn. 1001-8719. 2024. 01.019

Flow Characteristics of Top Ash Ring in Cyclone Separator

CAO Mingqian CHEN Jianyi FAN Xiaoqi CUI Hao WEI Yaodong

A high-speed camera was used to observe the top ash ring. It was found that the top ash ring fell off periodically. In combination with numerical simulation and theoretical analysis, the results show that the secondary vortices are the main reason for the formation and the falling-off of the top ash ring.



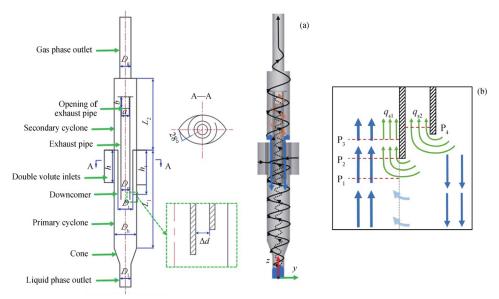
 $t/{\rm ms}$; (a) 290; (b) 388; (c) 453; (d) 552; (e) 723 Conditions: Catalyst; $v_{\rm in}=20~{\rm m/s}$; $C_{\rm in}=50~{\rm g/m}^3$

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0193-0204 doi: 10.3969/j. issn. 1001-8719. 2024. 01.020

Numerical Study of the Flow Characteristics in a Cascade Gas-Liquid Cyclone Separator

GENG Kun SUN Zhiqian LI Teng SUN Mingze WANG Zhenbo

The new cascade gas-liquid cyclone separator with an additional secondary cyclone can effectively remove liquid droplets carried by the short-circuit flow. And the short-circuit flow can be accurately calculated from the change in upstream flow rate in the exhaust core pipe.



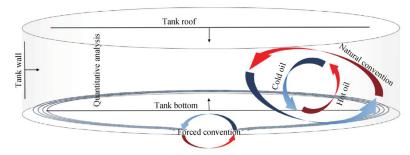
 P_1 , P_2 , P_3 , P_4 —Section; q_{s1} —Short-circuit flow escaping from the bottom of the exhaust pipe, m^3/h ; q_{s2} —Short-circuit flow escaping from the bottom of the downcomer, m^3/h ; a,b—Width and height of primary exhaust pipe opening, m; D_s —Gas phase outlet diameter, m; D_b —Cylinder diameter, m; D_1 —Liquid phase outlet diameter, m; D_c —Exhaust pipe diameter, m; D_b —Downcomer diameter, m; h—Double volute inlets height, m; h_s —Downcomer height, h_s ; h_s —Primary cyclone length, h_s ; h_s =Cecondary cyclone length, h_s ; h_s =Coordinate position, h_s =Ceconding liquid gap width, h_s =Cecondary cyclone length, h_s =Cecondary cyclone separator; (b) Short-circuit flow of cascade gas-liquid cyclone separator

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0205-0220 doi: 10.3969/j. issn. 1001-8719. 2024. 01. 021

Analysis of Main Factors Affecting the Temperature-Maintaining Process of Crude Oil Tank Storage Under Dynamic Thermal Conditions

SUN Wei LIU Yuduo CHENG Qinglin ZHAO Lixin WANG Zhihua

The influence of space structure and circumferential effect of heating coil on convective heat transfer in the tank is studied, and the mechanism between the boundary oil temperature of the tank and internal and external factors is quantitatively characterized.



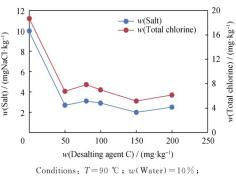
Analytical Characterization & Separation

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0221-0228 doi: 10.3969/j. issn. 1001-8719. 2024. 01.022

Analysis and Removal of Organochlorine Salts in Crude Oil

WANG Zhenyu GU Yuegang YU Li ZHANG Yueqin CAO Fengyi WANG Guofeng LI Yun

The main component of the chlorine-containing compound in diesel fraction is quinoline hydrochloride. The desalting agent C was prepared and desalting experiments were carried out on actual crude oil. The total chloride mass fraction and salt mass fraction of the desalted oil decreased.



Electric field intensity=200 V/cm

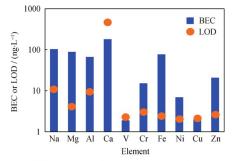
Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0229-0238

doi: 10.3969/j.issn.1001-8719.2024.01.023

Analysis of Trace Metal Elements in Residual Oils Through Extraction Induced by Emulsion Breaking and ICP-MS/MS

ZHU Qianhua LIU Hongwei NIE Xidu

The metal elements in oil phase were transferred to water phase through extraction induced by emulsion breaking of residue samples, and 10 metal elements were accurately determined by ICP-MS/MS. In the MS/MS mode, collision/reaction gases were used to eliminate spectral interference by on-mass method, which expands the precision detection ability of various metal elements in residual oil.



BEC-Background equivalent concentration; LOD-Instrumental limits of detection

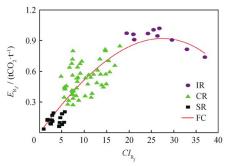
Reviews

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0239-0247 doi: 10.3969/j. issn. 1001-8719. 2024. 01.024

Relationship Between Complexity and Carbon Emissions in Refining and **Chemical Industry**

LI Chengzhuo MA Danzhu NIU Hao LIU Guangxin SHI Lei

The relationship between complexity and unit carbon emissions of the refining and chemical industry was explored using the topology structure model of process unit in the refining and chemical industry; the Nelson complexity index was further introduced to obtain the optimal function relationship between them.



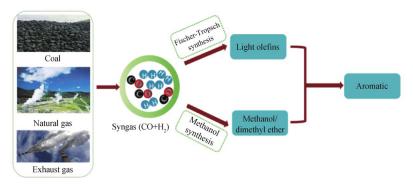
 E_{R_i} —Unit carbon emissions; CI_{R_i} —Complexity index; SR-Simple refinery; CR-Complex refinery; IR-Integrated refinery; FC-Fitting curve

Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0248-0257 doi: 10.3969/j. issn. 1001-8719. 2024. 01.025

Research Progress on the Direct Synthesis of Aromatics From Syngas by Oxygen-Containing Intermediates

MA Dong SUN Laizhi WANG Zhibin CHEN Lei YANG Shuangxia XU Meirong XIE Xinping SI Hongyu ZHAO Baofeng GAO Mingjie LI Tianjin HUA Dongliang

There are many influencing factors and reaction mechanisms for the direct synthesis of aromatics from syngas by oxygencontaining intermediates, and further research can lead to high yields of aromatic hydrocarbons and other products.

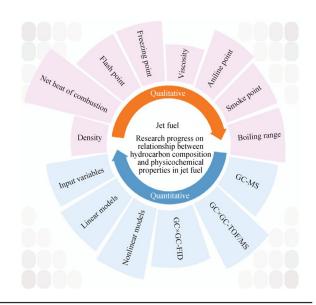


Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0258-0265 doi: 10.3969/j.issn. 1001-8719. 2024. 01.026

Research Progress on Structure-Activity Relationship Between Hydrocarbon Compositions and Physicochemical Properties of Jet Fuel

CAI Lu SHU Yiqiao TAO Zhiping ZHAO Jie FU Zhaolin

The relationship between the hydrocarbon compositions and physicochemical properties of fuel has always been a research focus. Through the molecular level research and characterization of jet fuel, the main hydrocarbon compositions of jet fuel are obtained to further build the qualitative and quantitative relevance with physical and chemical properties.

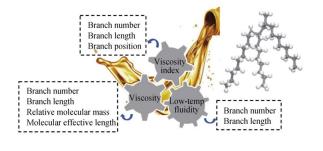


Acta Petrolei Sinica (Petroleum Processing Section), 2024, 40(1): 0266-0276 doi: 10.3969/j. issn. 1001-8719. 2024. 01.027

Research Progress on the Relationship Between Molecular Structure and Properties of $Poly-\alpha$ -olefins Synthetic Base Oil

HE Leilei SU Shuo LONG Jun

The relationship between the molecular structure and properties of poly- α -olefin synthetic base oils was summarized. Properties involve viscosity, viscosity index, and low-temperature fluidity. The structural parameters that affects the three properties were sorted out.



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地址:北京市海淀区学院路 18号

邮编:100083

电话:010-62310752,010-82368282

网址:www.syxbsyjg.com

E-mail: syxb8282. ripp@sinopec.com,

syxb8282@163.com

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Tel: +86-010-62310752, +86-010-82368282

http://www.syxbsyjg.com

E-mail: syxb8282. ripp@sinopec. com,

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